



ValueLine®

V-Neck Shirt

U[color]S-[size]

ITEM #	U[color]S-[size]
DESCRIPTION	ValueLine® V-Neck Shirt
SIZES	S-2XL, 4XL
MATERIALS	65% polyester/35% cotton twill
COLOR	Orange [O], Navy [N], White [W]
CONSTRUCTION	<ul style="list-style-type: none"> • Cut larger to fit wide range of body types • Non-binding V-neck, raglan short sleeves, and one breast pocket • Sides, inseam, sleeve seams, and shoulder seams sewn with five-needle safety stitch • Sleeves flat hemmed with single needle lock stitching • Bottom circular hemmed with 1/2-inch finish double turned hem using single needle lock stitching • Pocket hemmed with single needle lock stitching and corners have vertical bar tack on each top-side
STITCHING	5-thread true safety-stitch for optimal strength and durability
THREAD	High-quality, heavy-duty cotton wrapped polyester: T-40
TREATMENTS	Ironclad industrial fabric finish resists creases
PACKAGING	All garments are packaged in poly bags – 12 per size
WEIGHT	Fabric: 7 oz per yd Product: minimum of 0.68 oz
PRIMARY COUNTRY OF ORIGIN	Mexico
CARE INSTRUCTIONS	Wash warm and tumble dry. Stands up to the bleach levels recommended for industrial laundries with minimal shade loss.
DIFFERENTIATORS	<ul style="list-style-type: none"> • CTPAT certified manufacturing
CASE PACK	12 per size
OTHER	<ul style="list-style-type: none"> • Color coded woven fabric labels with care instructions and fabric content • Screening/stenciling is available

NOTES**Other Fabric Specifications**

Warp is the scrim running the length of the fabric

Fill is the scrim running the width of the fabric

Strength Type	Warp	Fill
Tear	14 lbs	12 lbs
Tensile	175-200 lbs	130-150 lbs

Other Thread Specifications

Tex is the thread (yarn) size

This is the unit for expressing linear density,
equal to the weight in grams of 1 kilometer of yarn

Tex Size	T-40	
Strength	4.13 lbs	Avg single-end break
Elongation	20.6%	Avg elongation at break
Shrinkage	<1%	At 212°F (boiling water)
Hot Air Shrinkage	<2%	
Loop Strength	5.65 lbs	Avg loop break strength
Loop Strength Ratio	1.3	
Seam Strength	51.7	Chainstitch (8 spi)
	46.3	Lockstitch (8 spi)