

# Manufacturing Specifications

**Item Number:** B525(D/E)-Size

Upper Stock:	Brown Action Leather (split),Thickness(1.8-2.0mm) PU applied to the leather and then imprinted
Outsole:	Non-Marking Rubber Sole,Rubber Content Over 50%,Oil Resistant, Slip Resistant, Front Sole Thickness 13mm (outsole + midsole), Heel Thickness 25mm (outsole+ midsole). Tested for flex, wear and burst strength.  Test Standards: ASTM D1052-05 Ross Flex, Room Temperature ASTM D6182 Bally Flex, Wet
Construction:	Goodyear-Welt,Sew-through With Strong Nylon 210/3×7 Thread, The Strength Breaking Force is>65N. Outsole is glued to the midsole. The upper is stitched to the midsole.  Test Standards: PTL 1300 Sole Adhesion
Insole:	12mm Triple Cushion,Lined Insole with Arch Support
Tongue:	Padded Tongue and Split leather
Heel Seat::	PU Collar with sponge filler, sponge density: 30kg/m3
Counter Pocket:	Brown Action Leather(split),Thickness(1.8-2.0mm)
Shank:	Shankless
Laces:	High Quality Taslon Shoelace,Tensile Strength>24Kgs
Evelets:	Non-rust Eyelets, 7 pairs per boot
Vamp:	Brown Action Leather(split),Thickness1.8-2.0mm
Heel:	Solid,Over 1"Thick
Lining:	Cambrelle with pigskin lining leather
Color:	Brown
Width	D,E
Size:	4-18,Half Sizes 6.5-11.5

**Bob Barker Company,In**  
**PO Box 429**  
**Fuquay Varina,NC27526**

**PH: 1-800-334-9880**  
**FAX: 1-800-322-7537**  
[www.bobbarker.com](http://www.bobbarker.com)

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